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AZ CORP COMMISSION
DOCKET CONTROL

Arizona Corporation Commission

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AUG 4 2011

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BEFORE THE ARIZONA CORPORATION COMMISSION

In the matter of:

DOCKET No.: S-20792A-11-0114

WELDON BEALL, an unmarried man,

**RESPONDENTS' FIRST
SUPPLEMENTAL WITNESS AND
EXHIBIT LIST**

WELDON LLC, an Arizona limited liability
company,

Respondents.

Respondents submit their First Supplemental Witness and Exhibit List for the hearing scheduled for September 12, 2011 beginning at 10:00 a.m. before the Administrative Law Judge Marc E. Stern.

Respondents reserve the right to use additional exhibits that may be collected or identified between the date of this list and the close of hearing. Respondents further reserve the right to use exhibits that are not listed, for purposes of rebuttal. This list is subject to amendment and/or supplement at any time prior to or during the scheduled hearing.

II. EXHIBITS.

Respondents expect to submit the documentary evidence listed on Exhibit "A." See attached Exhibit "A."

RESPECTFULLY SUBMITTED this 4th day of August, 2011.

THE BENTLEY LAW FIRM, P.C.

Burton M. Bentley
Attorney for Respondents

1 Original and thirteen (13) copies
2 hand-delivered this 4th day of
3 August, 2011, to:

4 Docket Control
5 Arizona Corporation Commission
6 1200 West Washington
7 Phoenix, Arizona 85007

8 Courtesy Copy of the foregoing
9 hand-delivered this 7th day of
10 August, 2011, to:

11 Marc E. Stern
12 Administrative Law Judge

13 Copy of the foregoing mailed
14 this 7th day of August, 2011, to:

15 Wendy Coy
16 Staff Attorney
17 Arizona Corporation Commission
18 Securities Division
19 1300 W. Washington, 3rdFloor
20 Phoenix, AZ 85007

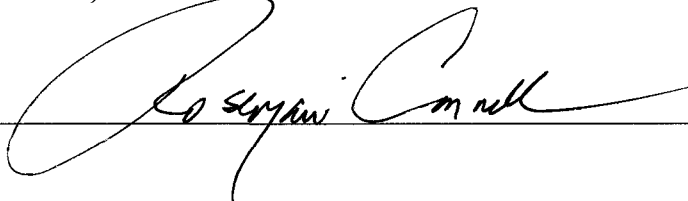
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EXHIBIT A

Respondents' List of Exhibits
In the Matter of Weldon Beall and Weldon LLC
S-20792A-11-0114

Exhibit No.	Description
B-9	FreshCoast Magazine issue September 2006, Las Vegas Exclusive Report, "The Money Vault." Interviewed Weldon Beall by Kevin Swift Manager of FreshCoast Magazine.
B-10	United States Patent Beall, Patent No. US 7,509,760 B2, Date of Patent: March 31, 2009.
	Any additional documentation produced by the Division.
	Any documents listed on Division's list(s) of exhibits.
	Any other documentation discovered or otherwise obtained subsequent to the production date of this List of Exhibits.

Respondents reserve the right to use any exhibit listed by the Division, whether or not introduced by the Division.

Respondents further reserve the right to use additional exhibits that may be produced or obtained between the date of the above list and the close of the hearing. In addition, Respondents may use exhibits that are not listed above, for purposes of rebuttal.

The above list is subject to amendment and/or supplement at any time prior to or during the scheduled hearing.

EXHIBIT NO. B-9

FRESH COAST®

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LOS ANGELES COVERAGE - FRANKS • LOS ANGELES

B-9

THE MONEY VAULT

At issue here is putting back into play the money Wynns, the MGM or any other casino surrenders to "Full Faith and Credit". As you know, when a customer gives \$500.00, the casino gives back chips, or more specifically, wood and plastic. Those chips will not buy a car in Phoenix or refrigerator in Alaska. Casinos are law required to have in holding and secure, millions or billions to represent value in chips or "Full Faith and Credit". As I described below, I decided a way, accruing marketing, and accruing value in an idea to put the large amount of "Full Faith and Credit" cash visibility into play.

In the entrance of said casino as the room unfolds to gaming tables, slot machines and check-in counters, a tube shaped see through glass structure is routed from left outside wall to right outside wall crossing at back and collecting at the back to large circular cylinder able to enter. In this structure of see through bullet proof glass is the necessary cash a casino holds to represent "Full Faith and Credit"? In this now cash filled tube structure, air is applied and navigates the cash all around the casino visible. The attached large cylinder in the back of the room is door able to invite a proper suited customer to be wind blown in cash. A video or DVD can be made of the event and sold individually.

By putting the held cash visible and in play, uniquely the first major casino to display it in this glass tube air blown manner, defeats any other casino from building one, or first in wins. Just to announce a casino is building a clear tube structure with millions visible makes free world news. Upon completion of glass structure the arrival of cash to start the tube is free world news and any idiot who tries to steal a dime is free news. Remember, this is insured money.

This visible different way to market held "Full Faith and Credit"? cash idea, accrues, also when owned, by shelf life. This means if an idea owned casino did not build it, but owned the idea, it could resale for more than the idea was sold for initially.

The Gaming Commission and Federal law, as well insurance companies require casinos to back gaming cash received with matching cash held out play. Always was, always will be. Until now.

NM: Could you tell our Fresh Coast readers a little about yourself?

WB: Well, I'm an advertising marketer by

nature. I'm a person from Texas, then I lived in Florida for a while moved up to California and in 1993 I moved to Phoenix Arizona where I live now. I'm not married and I don't have any children, but the love of my life. My girl friend and I have been together for twelve years, she motivates me everyday.

NM: Could you fill us in on the project that you've invented?

WB: Well, it's patent under the title "Displayable Money Vault"?

NM: What gave you the idea to create something of this nature?

WB: The motivation behind it was something that always held my curiosity, and that is when you give five or six hundred dollars to a casino to receive chips how do those chips have value. In other words I can't take them home and buy anything, so how do they allow that to work? In only that location they're giving you value outside that location the chips are valueless. So I did my homework and discovered how that mechanical process works to the satisfaction of the government, the gaming commission, and the customer. What I found was that a large sum of money per casino is in affect dead, unusable and invisible that is called "Full Faith and Credit"? Money that puts value to the chips so it's played at the casino, from that I found out through a displayable money vault for a casino, how to make money that has always been unusable large amounts of money, useable as well as how to make it available to a casino for the attraction of customers to increase business and to invite additional products for sales, and lastly the opportunity to make it exclusive to a casino. In other words they can buy the rights so that it's not available to any other casino to hold a worldwide unique approach.

NM: Could you give us the name of your invention?

WB: I did not name it intentionally, it seems that it would be an obvious opportunity as the casino builds this playable money vault that they would invite the public to a contest in the naming of it, and could receive some sort of prize and of course you have to be present to win.

NM: When you shared your idea with other people for support, what reaction did they give you?

WB: Thank you very much for that question, because coming up with this idea, making it a tangible product was the fastest part. The thing that took the longest time was in fact marketing what people thought. What



we did was targeted California and Arizona and a small part of Nevada to include four hundred people. Of those people they said they understood what the product would look like, I've had people say "I understand the reason it would be built, know matter what my business would be if I were in Las Vegas you better know I would come over to see that thing".

NM: How long have you been working on this project?

WB: I came to Las Vegas in the year 2000, while I was there I watched people gambling and the activities that Vegas has to offer, it began to fire up a curiosity. By the time the idea was in my head till the time I was outside the front door of that casino, I could see that this sort of money vault is a product. But I really got busy with it about 8 months ago but once it was all in my hands like the diagram and the patent I could show people what I saw in this product and make this a successful venture. I've had five weeks into it, from the time it was something that I could present to someone it had already received your attention in California.

NM: What exactly is this vault going to be made of?

WB: Well, since this is a displayable money vault of course it has to be absolutely safe and secure to the satisfaction of the casino for safety of the customer and for the guidelines of the insurance companies as well as the gaming commission of Nevada. So this vault will be made of a of bullet proof glass.

NM: Do you have any more inventions that you're working on?

WB: I'm not listed yet as an inventor of other products, but I have two other ideas that are in the legal process so that I protect it to be submitted for patent, so once it's legally owned by me I would be happy to talk about it, but for now I need to hold my secrets. But I can say that one of those ideas is as big as the one we're discussing.

NM: Did you have any investors to work with you on this project?

WB: Yes I did thank you for asking, and he's one of the great people on this planet, a brilliant man, a logical man and a fair man, he is also my business partner in Phoenix Arizona and that's Mr. Robert L Brown. Also I have Prince Royalty, Jason Baptiste who invested his time and used his experience and knowledge of Las Vegas to open doors and connect with proper people to make things happened.

NM: Do you know when this project will be completed?

WB: It will ultimately end up to the advantage of the casino since they're building 203 billion dollars of new casinos in which I call the new generation of Las Vegas. I think the "Displayable Money Vault" would be ready when the building is ready.

NM: Would you prefer to have this creation placed in an existing casino or in a newly developed casino?

WB: You know that's another brilliant question because those are the kind of questions a person like myself has to ponder so that he knows how to market him self, but I'm more supportive of Las Vegas, I'm not in Atlantic City offering this or in Monaco offering this because in my world Las Vegas earned this.

NM: How sure are you that this invention will

work?,

WB: You've seen my brochure and you're interviewing me, having millions of dollars surrounding you with a special suit on so you can't take the money, just having this money all around you, would you want this opportunity?

NM: Absolutely

WB: Four hundred other people agreed with you.

NM: What is this suit going to be made of?

WB: It will be made of nylon, it will completely cover you and it will zip to your neck so the money can't get into your cloths.

NM: Will this be a nation wide attraction or will it be exclusively for Las Vegas?

WB: If you've ever been to Las Vegas about 30-to-40 percent of the people that come to Vegas to enjoy what Las Vegas has to offer that 30-to-40 percent are not from America. They came to America and in addition they have came to Las Vegas, so it will have a worldwide interest and appeal.

NM: Will it be free to enter the vault or will that be the casinos decision?

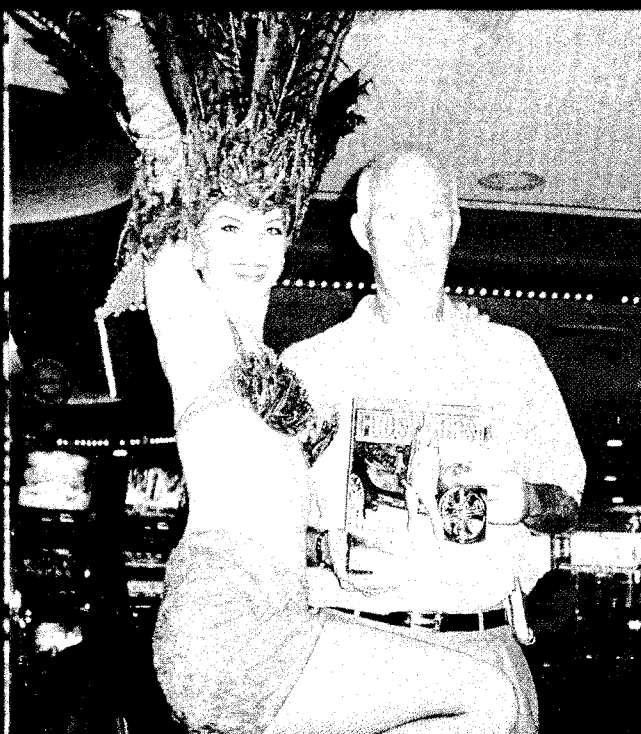
WB: It will be free to view the vault, but if you enter the vault they will offer you a DVD or video of that time you were in the vault with some price that's determined by the casino so you're able to show people what you have done and I'm almost sure they will have hats, T-shirts and key chains as a memorable opportunity as well.

NM: Will it be any qualifications before entering the vault, or can anyone participate?

WB: I know this may sound silly, but the only qualifications are that you can't be dead.

NM: That will conclude my interview; do you have anything further you wish to add?

WB: Yes; it sure is cool when my idea is already on the west



coast before I got the chance to talk to any of the casinos. Fresh Coast is an industry-leading magazine and it is an honor to be in this issue as it debuts in Las Vegas this month. I would also like to give credits to my business partner Robert L. Brown out of Phoenix Arizona also here in Las Vegas Mr. Aaron Osborne, what a great, great man, additionally the people who helped me secure my patent and that would be the company Weiss, Moy P.C, here in Las Vegas as well as in Scottsdale AZ. And a great big shot out to Fox Design & Print, specifically Paula Fox who helped me with my broacher work, and Linda Mc Nelis, the love of my life. **FC**

EXHIBIT NO. B-10

The United States of America



The Director of the United States Patent and Trademark Office

Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

United States Patent

Grants to the person(s) having title to this patent the right to exclude others from making, using, offering for sale, or selling the invention throughout the United States of America or importing the invention into the United States of America for the term set forth below, subject to the payment of maintenance fees as provided by law.

If this application was filed prior to June 8, 1995, the term of this patent is the longer of seventeen years from the date of grant of this patent or twenty years from the earliest effective U.S. filing date of the application, subject to any statutory extension.

If this application was filed on or after June 8, 1995, the term of this patent is twenty years from the U.S. filing date, subject to any statutory extension. If the application contains a specific reference to an earlier filed application or applications under 35 U.S.C. 120, 121 or 365(c), the term of the patent is twenty years from the date on which the earliest application was filed, subject to any statutory extensions.

John Doll

Acting Director of the United States Patent and Trademark Office

NOTICE

If the application for this patent was filed on or after December 12, 1980, maintenance fees are due three years and six months, seven years and six months, and eleven years and six months after the date of this grant, or within a grace period of six months thereafter upon payment of a surcharge as provided by law. The amount, number or timing of the maintenance fees required may be changed by law or regulation. Unless payment of the applicable maintenance fee is received in the United States Patent and Trademark Office on or before the date the fee is due or within a grace period of six months thereafter, the patent will expire as of the end of such grace period.

(12) **United States Patent**
Beall

(10) **Patent No.:** **US 7,509,760 B2**
(45) **Date of Patent:** **Mar. 31, 2009**

(54) **MONEY DISPLAY VAULT AND METHOD THEREFOR**

(76) **Inventor:** **Weldon L. Beall**, 2121 W. Northview, Phoenix, AZ (US) 85021

(*) **Notice:** Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) **Appl. No.:** **11/780,007**

(22) **Filed:** **Jul. 19, 2007**

(65) **Prior Publication Data**

US 2008/0017084 A1 Jan. 24, 2008

Related U.S. Application Data

(60) Provisional application No. 60/807,962, filed on Jul. 21, 2006.

(51) **Int. Cl.**
G09F 19/00 (2006.01)

(52) **U.S. Cl.** **40/406**; 406/112; 454/195; 472/137

(58) **Field of Classification Search** 454/195; 109/46, 49.5, 55; 406/12, 109-112, 146, 406/155, 169

See application file for complete search history.

(56) **References Cited**

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* cited by examiner

Primary Examiner—Paul N Dickson

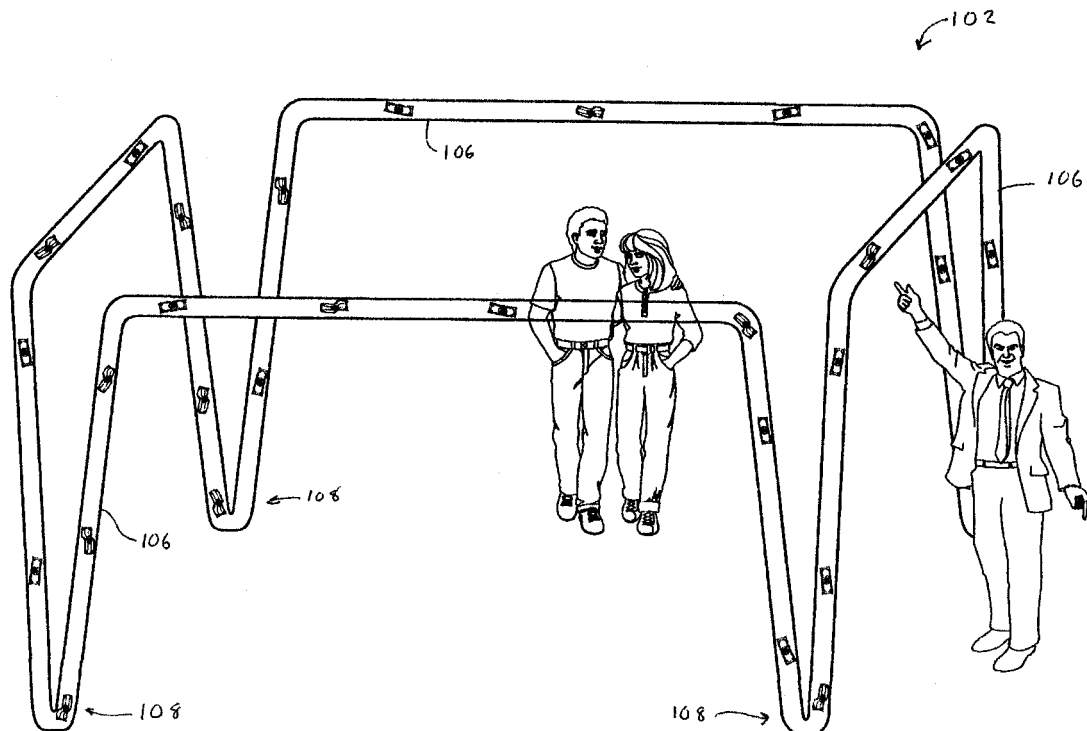
Assistant Examiner—Shin Kim

(74) *Attorney, Agent, or Firm*—Jeffrey D. Moy; Weiss & Moy, P.C.

(57) **ABSTRACT**

A money display vault has at least one of a transparent tube display and a transparent chamber display to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft. A device is coupled to the at least one of a transparent tube display and a transparent chamber display to move the money around the at least one of a transparent tube display and a transparent chamber display.

20 Claims, 5 Drawing Sheets



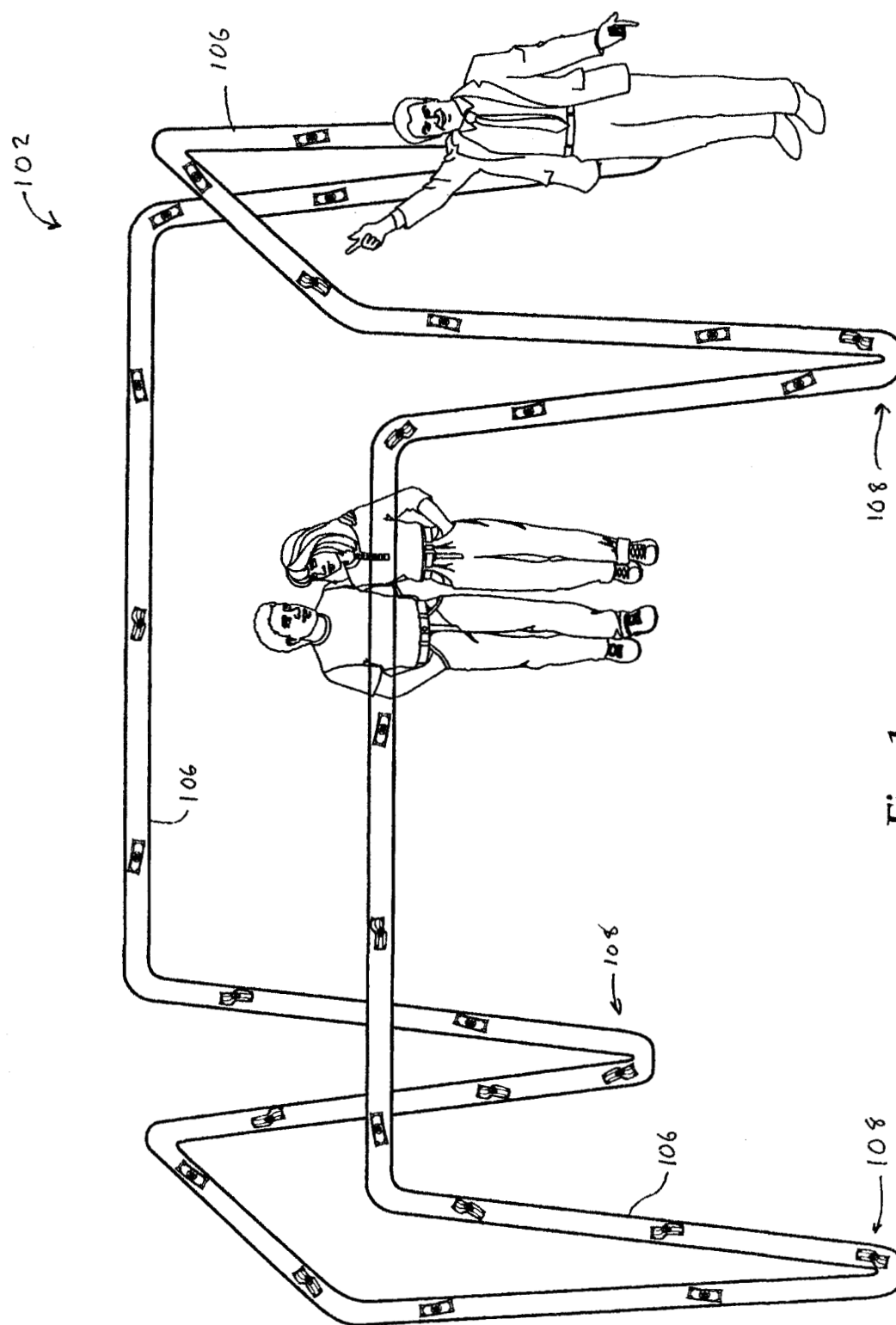


Fig. 1

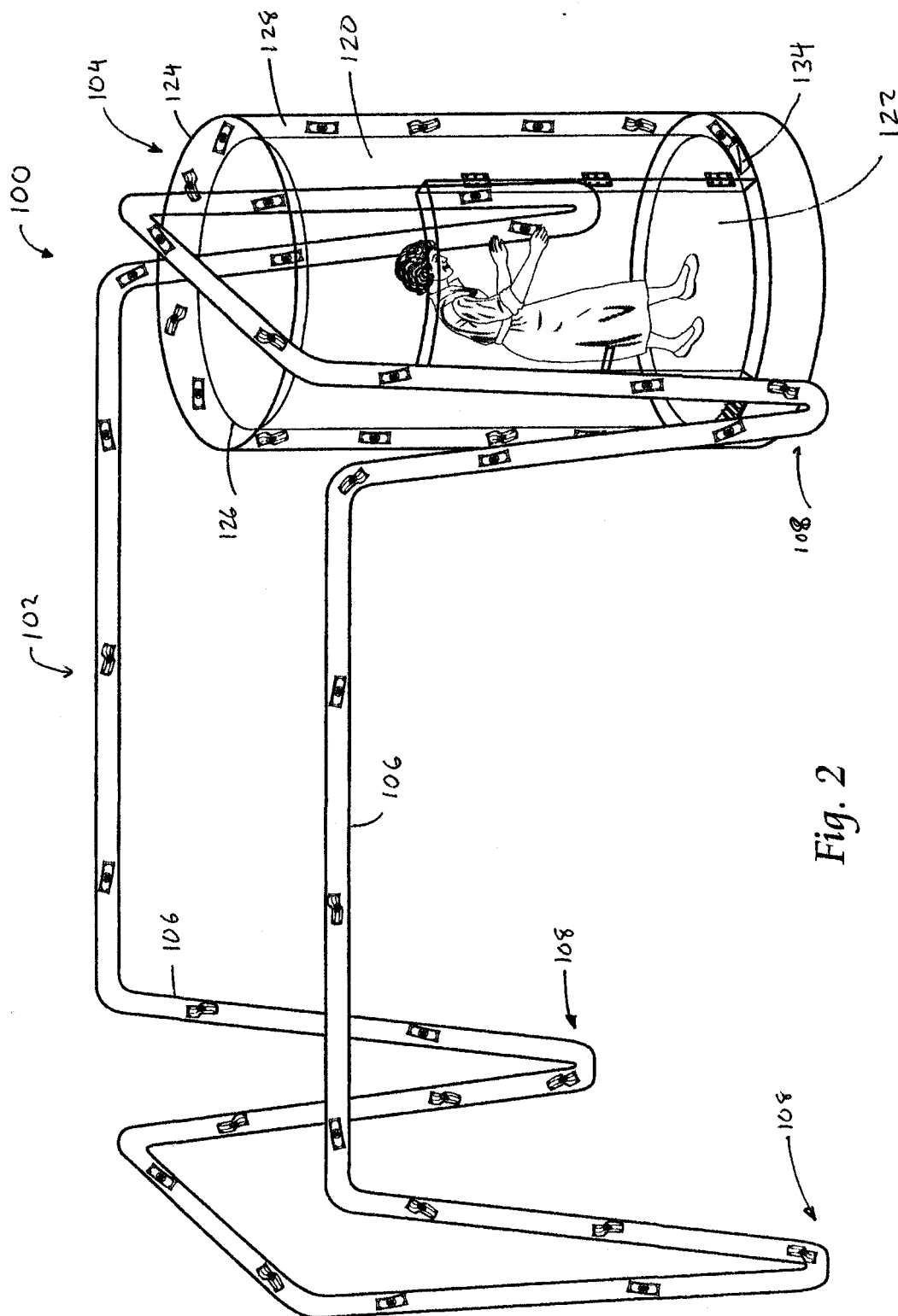


Fig. 2

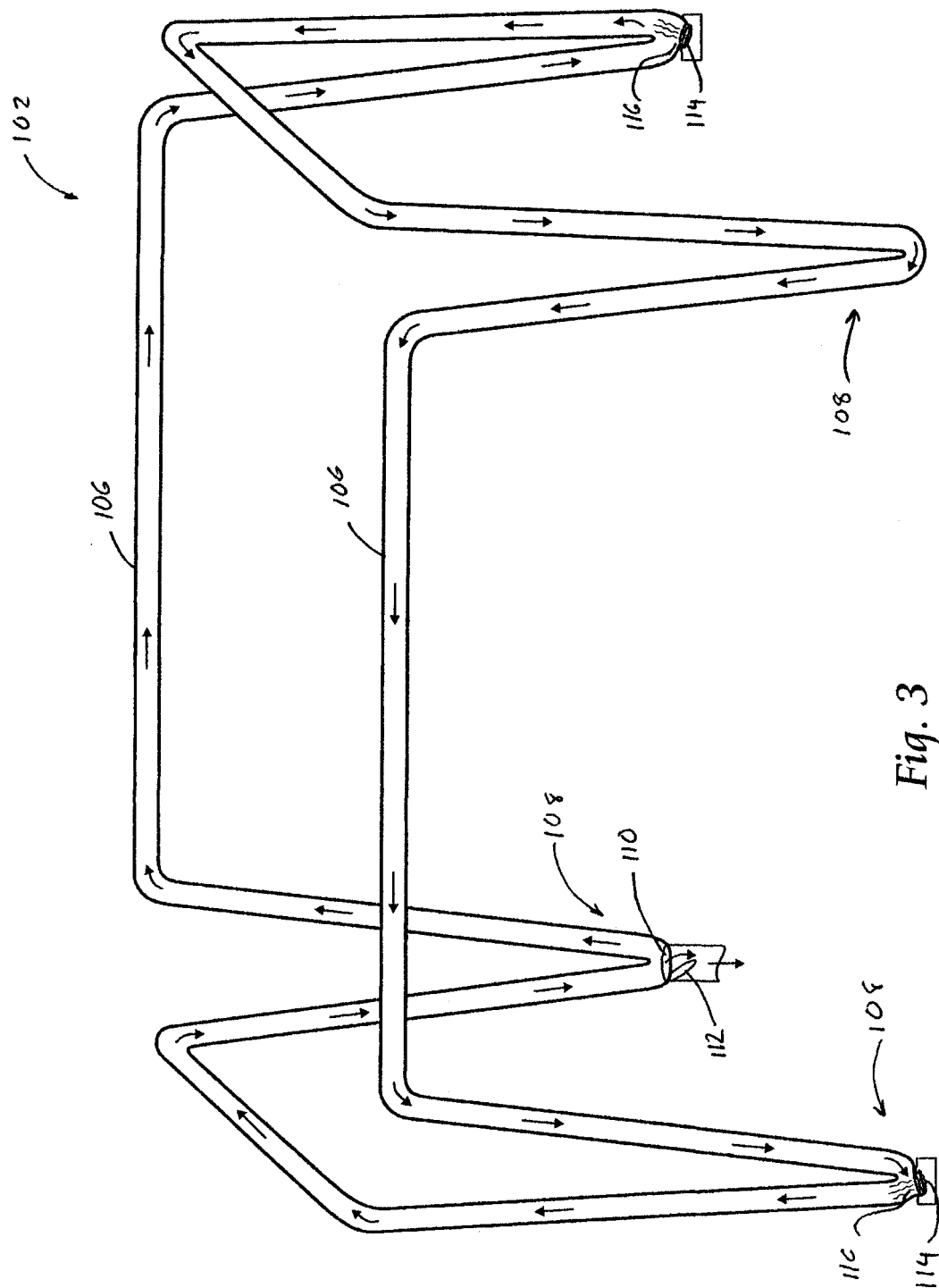


Fig. 3

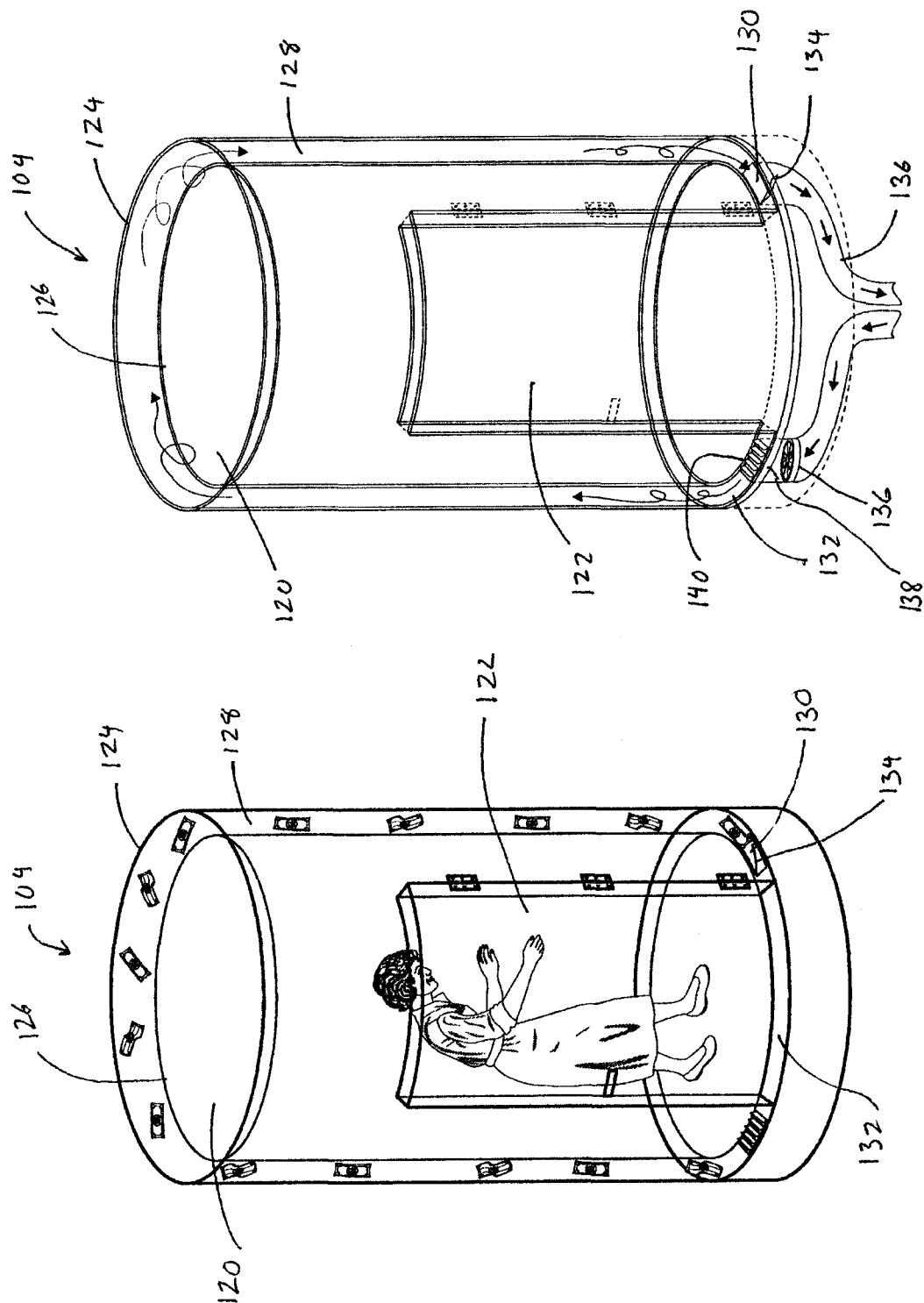


Fig. 5

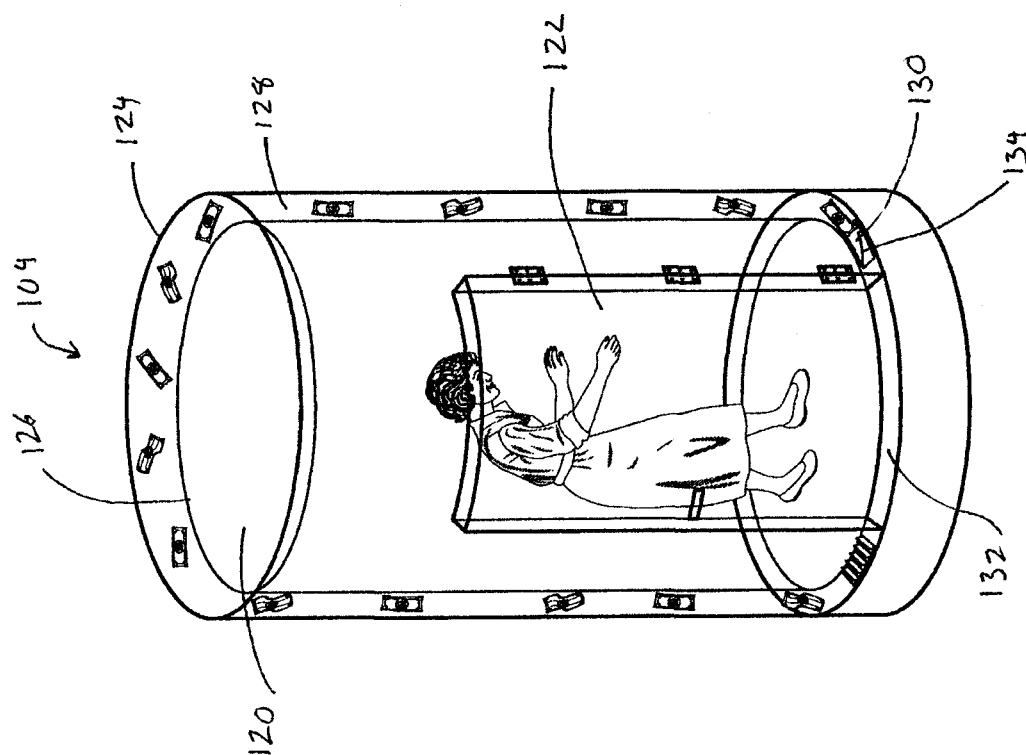


Fig. 4

Fig. 6

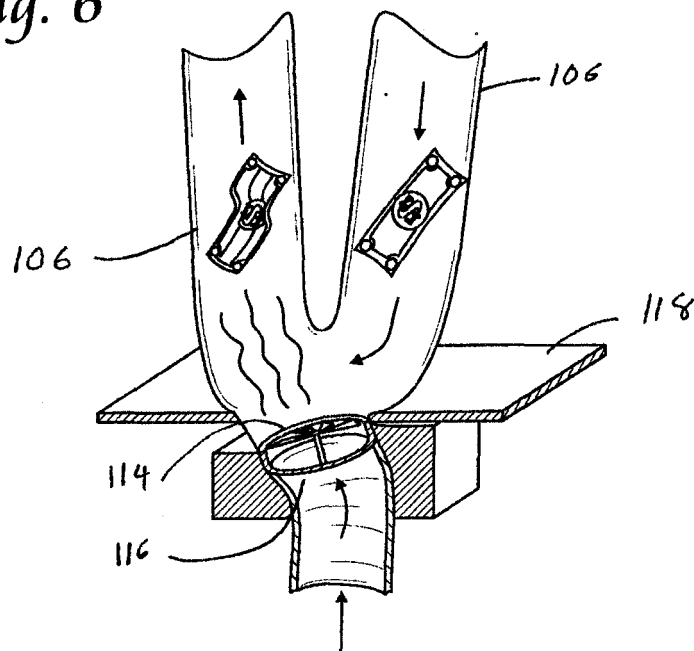
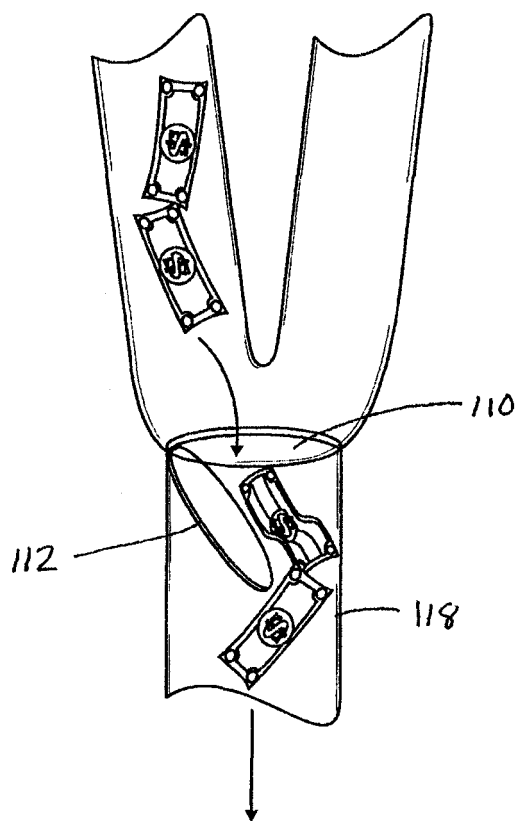


Fig. 7



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MONEY DISPLAY VAULT AND METHOD THEREFOR

RELATED APPLICATIONS

This application is related to U.S. Provisional Application Ser. No. 60/807,962 filed Jul. 21, 2006, in the name of the same inventor listed above, and entitled, "DISPLAYABLE MONEY VAULT FOR A CASINO".

FIELD OF THE INVENTION

This invention relates to a vault and, more specifically, to a money display vault that allows a casino, bank, or the like to display full, faith and credit money to the public.

BACKGROUND OF THE INVENTION

When gambling in a casino, a customer generally will give currency to a casino teller. In return, the casino teller will give the customer casino chip(s) in the value of the currency received. The casino chips are generally made of wood or plastic and have an assigned monetary value printed thereon. The casino chips are then used by the customer to gamble in the affiliated casino. Outside of the affiliated casino, the casino chips generally have no monetary value.

Casinos are required by law to keep a predetermined amount of cash in a vault of the casino. The money must stay in the vault and cannot be used by the casino. The amount of cash stored in the vault by the casino is based on the total monetary value of the casino chips. In general, the cash is stored in the vault with access to the vault limited to high level casino employees. Since the money is stored in the vault, the casino has no way to display the money or profit from the stored money.

Therefore, a need existed to provide a device and method to overcome the above problem.

SUMMARY OF THE INVENTION

In accordance with one embodiment of the present invention, a money display vault is disclosed. The money display vault has at least one of a transparent tube display and a transparent chamber display to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft. A device is coupled to the at least one of a transparent tube display and a transparent chamber display to move the money around the at least one of a transparent tube display and a transparent chamber display.

In accordance with another embodiment of the present invention, a money display vault is disclosed. The money display vault has a transparent tube display to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft. A transparent chamber display is also provided to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft. A device is coupled to the transparent tube display and the transparent chamber display to move the money around the at least one of a transparent tube display and a transparent chamber display. The transparent tube display and the transparent chamber display are formed of a bullet/shatter proof clear material.

In accordance with another embodiment of the present invention, a money display vault is disclosed. The money display vault has a transparent tube display to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft. The transparent tube

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display has a plurality of transparent tubular members fit together to form a pathway around the establishment. At least one tube opening is formed in the transparent tube display to allow access to an interior of the transparent tube display to insert and remove money from the transparent tube display. A tube blowing mechanism is coupled to the transparent tube display to move the money through the transparent tube display. A transparent chamber display is also provided to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft. The transparent chamber display has a hollow transparent enclosure. A door is hingedly coupled to the hollow transparent enclosure to allow a person to go into an interior section of the hollow transparent enclosure. At least one chamber opening is formed in the hollow transparent enclosure to allow access to an interior of the transparent tube display to insert and remove money from the hollow transparent enclosure. A chamber blowing mechanism is coupled to the hollow transparent enclosure to move the money within the hollow transparent enclosure. The transparent tube display and the transparent chamber display are formed of a bullet/shatter proof clear material.

The features, functions, and advantages can be achieved independently in various embodiments of the disclosure or may be combined in yet other embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the disclosure will become more fully understood from the detailed description and the accompanying drawings, wherein:

FIG. 1 is a perspective view of a tube display system forming a part of the present invention;

FIG. 2 is a perspective view of the tube display system and a display chamber of the present invention;

FIG. 3 is a perspective view of the tube display system showing a travel route of the money;

FIG. 4 is a perspective view of the display chamber showing money flowing around the chamber;

FIG. 5 is a perspective view showing the display chamber and the fan system used in the display chamber;

FIG. 6 is a magnified view of a fan system for the tube display system; and

FIG. 7 is a magnified view showing a flap mechanism to remove the money from the tube display system.

DETAILED DESCRIPTION

With reference now to the Figures, a money display vault 100 (hereinafter vault 100) is shown. The vault 100 is comprised of two main display systems: a tube display 102 and a chamber display 104. Both the tube display 102 and a chamber display 104 will allow cash reserves of an establishment, such as a casino, to be displayed to the public, yet remained secured from possible theft. The casino may then charge people to view or step into the tube display 102 and/or chamber display 104. The tube display 102 and the chamber display 104 may be used together, or separately to display the cash reserves of an establishment.

The tube display 102 is comprised of a plurality of transparent tubes 106. Each tube 106 is generally formed of a bullet/shatter proof clear material. This will allow the cash reserves of the establishment to be displayed to the public, yet remained secured from possible theft. The material may be a durable and scratch resistant polycarbonate plastic that is the same material used on bullet-proof plastic may be used. Bullet proof glass may also be used.

The different tubes 106 will be fit together to form a pathway around the establishment. The pathway may be any size and configuration. In accordance with one embodiment as shown in the Figures, the tubes 106 are arranged to form a rectangular configuration. The rectangular configuration will have leg members 108 which will rest on a floor/platform 118 to support the tube display 102 in an upright position. However, this is just one example of a configuration of the tube display 102. Other configurations may be formed without departing from the spirit and scope of the present invention.

The tube display 102 will have at least one opening 110 formed in one of the tubes 106. In the embodiment shown in the Figures, the opening 110 is formed at the bottom of one of the legs 108. The opening 110 will generally have a movable flap 112 hinged to the opening 110. The flap 112 may be moved to open the tube display 102 to allow access to the interior of the tube display 102 and closed to prevent access to the interior of the tube display 102.

The flap 112 is generally opened to remove money from the tube display 102 or to insert money into the tube display 102. As shown in the Figures, once the flap 112 is opened to remove the money, the mechanisms used to move the money through the tube display 102 will cause the money to flow out of the opening 110 down a chute 118 to a secure location such as a secure room, a vault, or the like. When the flap 112 is opened to insert money, once the money is placed in the tube display 102, the flap 112 is closed. The money may then flow through the tube display 102. As shown in the Figures, in accordance with one embodiment, once the flap 112 is closed, a continuous loop is formed in the tube display 102. This will allow the money to continuously flow through the tube display 102 until the money is removed or the mechanism to move the money is stopped.

In order for the money to move through the tube display 102 some type of flow mechanism needs to be used. In accordance with one embodiment of the present invention, one or more blowers 114 are installed in the tube display 102. As shown in the Figures, one of more fan openings 116 is formed in the tube display 102. A blower 114 is then attached to the opening 116 to form a tight seal around the opening 116. The blower(s) 114 will provide enough wind velocity to continuously move the money through the tube display 102. The number of blowers 114 and the horsepower of the blowers 114 will depend on the size and shape of the tube display 102.

The chamber display 104 is comprises of a hollow transparent enclosure 120. In the Figures, the enclosure 120 is cylindrical in shape. However, this is just an example of one embodiment. The enclosure 120 may be any size and shape as long as it allows a person to be placed inside. The enclosure 120 is generally formed of a bullet/shatter proof clear material. This will allow the cash reserves of the establishment to be displayed to the public, yet remained secured from possible theft. The material may be a durable and scratch resistant polycarbonate plastic that is the same material used on bullet-proof plastic may be used. Bullet proof glass may also be used.

The enclosure 120 will have a door 122. The door 122 is movably coupled to the enclosure 120. The door 122 will allow people to enter the interior of the enclosure 120.

The cash reserves may be displayed in multiple ways. In accordance with one embodiment, the money is placed in the interior of the enclosure 120. A mechanism is used to move the money all around the interior of the enclosure 120. An issue with this embodiment is that when a person enters the enclosure 120, the person may be able to steal some of the money. Secondly, the money being blown in the enclosure 120 may injure the person. These issues may be solved by

having the person wear a designated jumpsuit before entering the enclosure 120. The jumpsuit would not have any pockets and would be designed so that the person would not be able to grab any of the money. The suit would further help diminish any injuries from the flying money. To further prevent injuries, the mechanism used to move the money may be controlled so that the will only blow up to a predefined height and at a predefined velocity.

In accordance with another embodiment as shown in the Figures, the enclosure 120 will have an outer wall 124 and an inner wall 126. A space 128 is formed between the outer wall 124 and an inner wall 126. The space 128 is a money flow area where the cash reserves of the establishment will be displayed to the public, yet remained secured from possible theft. The door 122 is also designed to have the outer wall 124 and the inner wall 126. This design will allow the money to flow freely around the space 128 of the enclosure 120.

An opening 130 is formed in a bottom floor area 132 of the space 128. The opening 130 will generally have a movable flap 134 hinged to the opening 130. The flap 134 may be moved to open the space 128 to allow access to the interior of the space 128 and closed to prevent access to the interior of the space 128.

The flap 134 is generally opened to remove money from the space 128 of the chamber display 104 or to insert money into the space 128 of the chamber display 104. As shown in the Figures, once the flap 134 is opened to remove the money, the mechanisms used to move the money through the tube display 102 will cause the money to flow out of the opening 130 down a chute 136 to a secure location such as a secure room, a vault, or the like. When the flap 134 is opened to insert money, once the money is placed in the space 128, the flap 134 is closed. The money may then flow through the space 128. As shown in the Figures, in accordance with one embodiment, once the flap 134 is closed, a continuous loop is formed in the space 128 of the chamber display 104. This will allow the money to continuously flow through around the space 128 until the money is removed or the mechanism to move the money is stopped.

In order for the money to move through the space 128 some type of flow mechanism needs to be used. In accordance with one embodiment of the present invention, one or more blowers 136 are installed in the bottom floor area 132 of the space 128 of the chamber display 104. As shown in the Figures, one of more fan openings 138 is formed in the bottom floor area 132 of the space 128. The blower 136 is then attached to the opening 136 to form a tight seal around the opening 138. The blower(s) 136 will provide enough wind velocity to continuously move the money around the space 128. The number of blowers 136 and the horsepower of the blowers 136 will depend on the size and shape of the space 128 of the chamber display 104. Louvers 140 may be placed over the blowers 136. The louvers 140 direct air flow from the blowers 136 so that the money will continuously swirl in the space 128 until the blowers 136 stop.

While embodiments of the disclosure have been described in terms of various specific embodiments, those skilled in the art will recognize that the embodiments of the disclosure can be practiced with modifications within the spirit and scope of the claims.

What is claimed is:

1. A money display vault comprising:

at least one of a transparent tube display and a transparent chamber display to allow cash reserves of an establishment to be displayed; and

a device coupled to the at least one of a transparent tube display and a transparent chamber display to move the

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- money around the at least one of a transparent tube display and a transparent chamber display;
 wherein the transparent chamber display comprises:
 a hollow transparent enclosure having an outer wall and inner wall formed inside the perimeter of the outer wall to form a space where cash reserves is displayed; and
 a door hingedly coupled to the hollow transparent enclosure to allow a person to go into an interior section of the hollow transparent enclosure, wherein the door has an outer door wall and an inner door wall aligned with the outer wall and inner wall of the enclosure when the door is closed.
2. A money display vault in accordance with claim 1 wherein the at least one of a transparent tube display and the transparent chamber display are formed of a bullet/shatter proof clear material.
3. A money display vault in accordance with claim 1 wherein the transparent tube display comprises:
 a plurality of transparent tubular members fit together to form a pathway around the establishment;
 at least one opening formed in the transparent tube display to allow access to an interior of the transparent tube display to insert and remove money from the transparent tube display; and
 a tube blowing mechanism coupled to the transparent tube display to move the money through the transparent tube display.
4. A money display vault in accordance with claim 3 wherein the tube blowing mechanism comprises:
 at least one tube blower opening formed in the transparent tube display; and
 at least one fan device coupled to the at least one tube blower opening.
5. A money display vault in accordance with claim 3 wherein the plurality of transparent tubular members fit together to form a continuous loop pathway around the establishment.
6. A money display vault in accordance with claim 1 wherein the transparent chamber display further comprises:
 at least one chamber opening formed in the hollow transparent enclosure to allow access to an interior of the transparent tube display to insert and remove money from the hollow transparent enclosure; and
 a chamber blowing mechanism coupled to the hollow transparent enclosure to move the money within the hollow transparent enclosure.
7. A money display vault in accordance with claim 6 wherein the chamber blowing mechanism
 at least one chamber blower opening formed in a bottom section of the enclosure; and
 at least one chamber fan device coupled to the at least one chamber blower opening.
8. A money display vault in accordance with claim 6 wherein the at least one chamber opening and the chamber blowing mechanism are positioned in the space between the outer wall and the inner wall.
9. A money display vault in accordance with claim 6 further comprising louvers coupled to the chamber blowing mechanism.
10. A money display vault comprising:
 a transparent tube display to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft;
 a transparent chamber display to allow cash reserves of an establishment to be displayed to the public, yet remained secured from possible theft; and

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- a device to move the money around the transparent tube display and the transparent chamber display;
 wherein the transparent chamber display comprises a hollow transparent enclosure comprising:
 an outer wall formed along an outer perimeter of the enclosure; and
 an inner wall formed inside a perimeter of the outer wall to form a space between the outer wall and the inner wall, wherein the space is a money flow;
 wherein the door has an outer door wall and an inner door wall aligned with the outer wall and inner wall of the enclosure when the door is closed;
 wherein the transparent tube display and the transparent chamber display are formed of a bullet/shatter proof clear material.
11. A money display vault in accordance with claim 10 wherein the transparent tube display comprises:
 a plurality of transparent tubular members fit together to form a pathway around the establishment;
 at least one tube opening formed in the transparent tube display to allow access to an interior of the transparent tube display to insert and remove money from the transparent tube display; and
 a tube blowing mechanism coupled to the transparent tube display to move the money through the transparent tube display.
12. A money display vault in accordance with claim 10 wherein the tube blowing mechanism comprises:
 at least one tube fan opening formed in the transparent tube display; and
 at least one tube fan coupled to the at least one tube fan opening.
13. A money display vault in accordance with claim 11 wherein the plurality of transparent tubular members fit together to form a continuous loop pathway around the establishment.
14. A money display vault in accordance with claim 10 wherein the transparent chamber display further comprises:
 at least one chamber opening formed in the hollow transparent enclosure to allow access to an interior of the transparent tube display to insert and remove money from the hollow transparent enclosure; and
 a chamber blowing mechanism coupled to the hollow transparent enclosure to move the money within the hollow transparent enclosure.
15. A money display vault in accordance with claim 10 wherein the chamber blowing mechanism
 at least one chamber blower opening formed in a bottom section of the enclosure; and
 at least one chamber fan device coupled to the at least one chamber blower opening.
16. A money display vault in accordance with claim 10 wherein the hollow transparent enclosure comprises:
 an outer wall formed along an outer perimeter of the enclosure;
 an inner wall formed inside a perimeter of the outer wall to form a space between the outer wall and the inner wall, wherein the space is a money flow;
 wherein the door has an outer door wall and an inner door wall aligned with the outer wall and inner wall of the enclosure when the door is closed.
17. A money display vault in accordance with claim 16 wherein the at least one chamber opening and the chamber blowing mechanism are positioned in the space between the outer wall and the inner wall.

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18. A money display vault comprising:
 a transparent tube display to allow cash reserves of an establishment to be displayed;
 a transparent chamber display to allow the cash reserves of an establishment to be displayed; and
 a device to move the cash reserves around the transparent tube display and the transparent chamber display;
 wherein the transparent chamber display comprises:
 a hollow transparent enclosure; and
 a door hingedly coupled to the hollow transparent enclosure to allow a person to go into an interior section of the hollow transparent enclosure;
 wherein the hollow transparent enclosure comprises:
 an outer wall formed along an outer perimeter of the enclosure;
 an inner wall formed inside a perimeter of the outer wall to form a space between the outer wall and the inner wall, wherein the space is where the cash reserve is displayed;
 wherein the door has an outer door wall and an inner door wall aligned with the outer wall and inner wall of the enclosure when the door is closed.

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19. A money display vault in accordance with claim 10 wherein the transparent tube display comprises:
 a plurality of transparent tubular members fit together to form a pathway around the establishment;
 at least one tube opening formed in the transparent tube display to allow access to an interior of the transparent tube display to insert and remove money from the transparent tube display; and
 a tube blowing mechanism coupled to the transparent tube display to move the money through the transparent tube display.
 20. A money display vault in accordance with claim 18 wherein the transparent chamber display further comprises:
 at least one chamber opening formed in the hollow transparent enclosure to allow access to an interior of the transparent tube display to insert and remove money from the hollow transparent enclosure; and
 a chamber blowing mechanism coupled to the hollow transparent enclosure to move the money within the hollow transparent enclosure.

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